

IN THE ABSTRACT:

Delete the current Abstract and replace therewith the attached substitute Abstract.

The changes made to the Abstract are shown below:

~~1—The A thread cutting insert (10) includes including a laterally projecting tooth (30) comprising including a front, chip cutting and repelling face [[(31)]], delimited by a cutting edge [[(31A)]]~~ separating it from a flank area with a profile [[(33)]] having a ~~determined~~ predetermined overall relief angle (D), characterized by the fact that the The tooth comprises includes rearwards of a forward volume part [[(30A)]] directly supporting the cutting edge [[(31A)]] and limited by the flank area extending over a limited thickness [[(h1)]], a part [[(30B)]] for bracing the forward volume part [[(30A)]], having a profile [[(36)]] with ~~an average~~ a second relief angle differing from the ~~overall~~ first relief angle (D) of the profile [[(33)]] of the flank area.